ATTORNEY'S DOCKET NO.
KPR-TH-1552US**DECLARATION AND POWER OF
ATTORNEY FOR PATENT APPLICATION**

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled **CONJUGATED DIENE POLYMERS AND COPOLYMER BLOCKS AND PROCESS FOR PREPARING SAME** the specification of which is attached hereto unless the following box is checked:

☐ was filed on December 19, 2003 as United States Application Number 10/741,535 or PCT International Application Number _____ and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 27 CFR § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)**Priority
Not Claimed**

APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED



I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below.

APPLICATION SERIAL NO.	FILING DATE
60/437,411	December 31, 2002
APPLICATION SERIAL NO.	FILING DATE

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) or § 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONED
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONED

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
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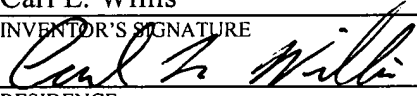
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DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	
Carl L. Willis	
INVENTOR'S SIGNATURE	DATE SIGNED
	Apr. 1 27, 2014
RESIDENCE	CITIZENSHIP
15922 Red Willow, Houston, Texas 77084	United States
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FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
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FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	

FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	

FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	